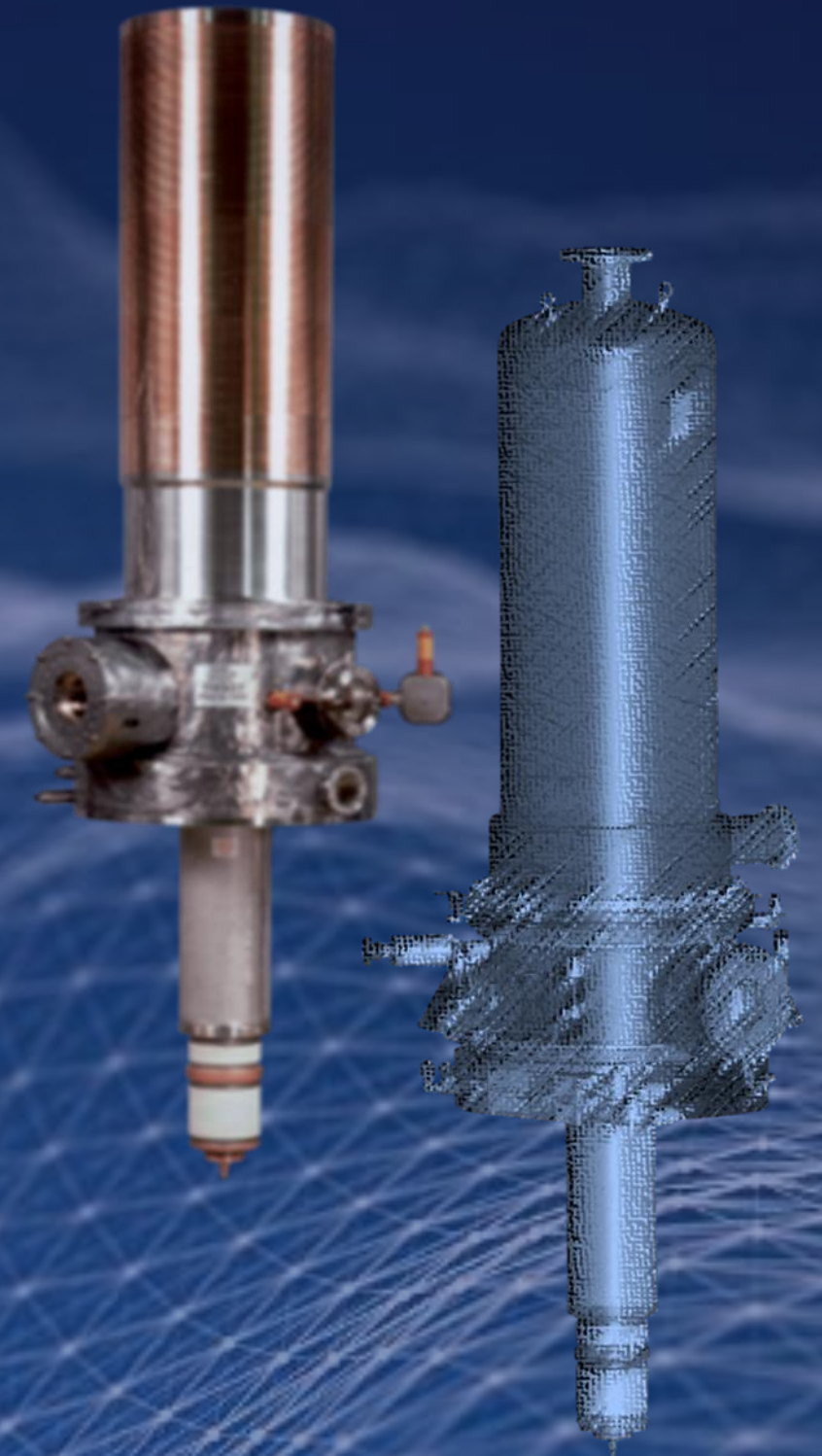


# PROGRESS IN EUROPEAN COLLABORATIVE GYROTRON DEVELOPMENTS FOR CEA AND GENERAL ATOMICS

*ALBERTO LEGGIERI*  
*On behalf of the co-authors*

Thales Microwave and Imaging Subsystems



# European Development Framework

- Thales gyrotrons are developed in collaboration with European research institutions.
- Each partner provides its best expertise and the confrontation allow for efficient decision making.

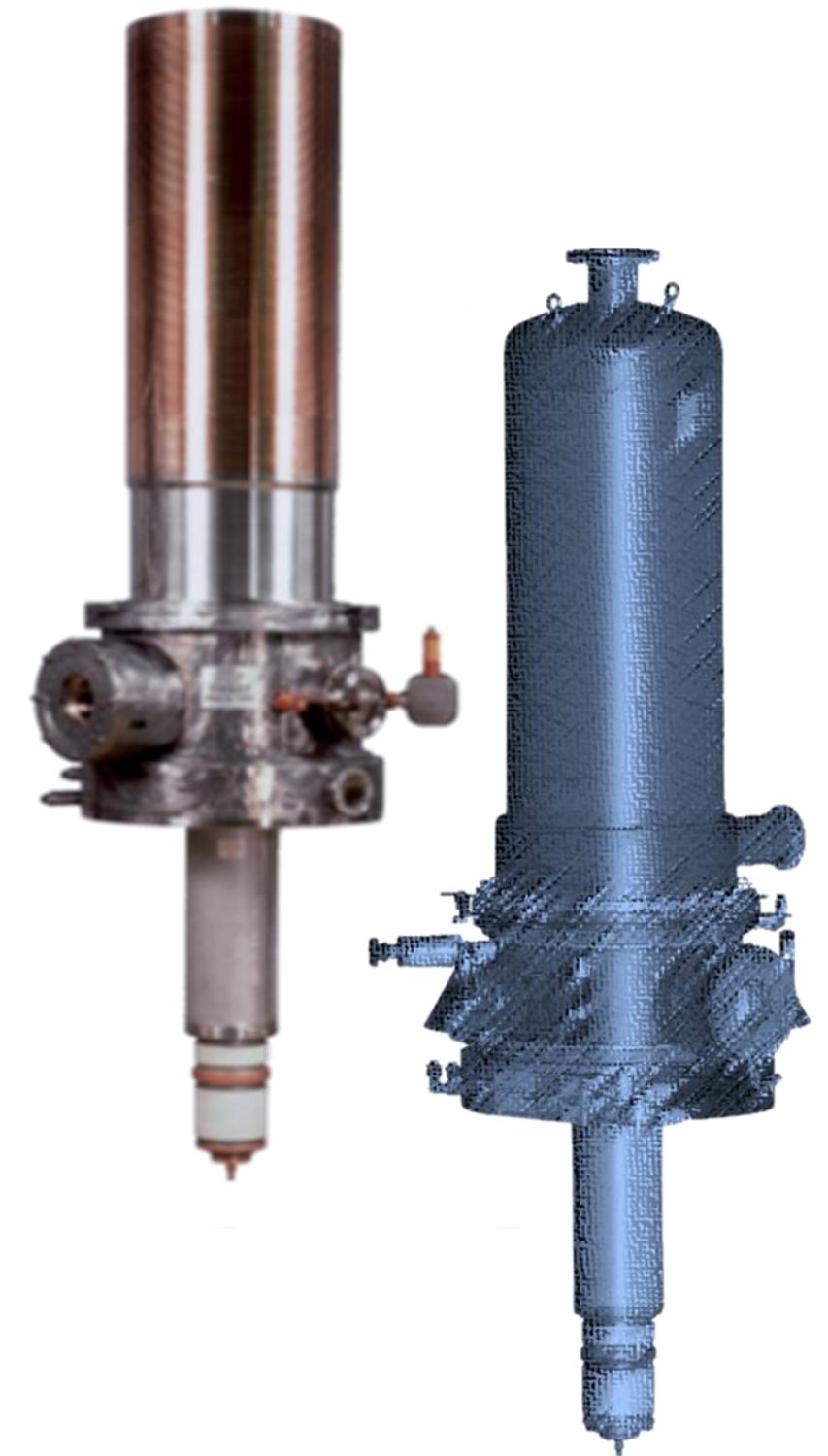


Alberto Leggieri, Konstantinos A. Avramidis, Ioannis Chelis, Benjamin Ell, Lukas Feuerstein, Gerd Gantenbein, Stefan Illy, Jianbo Jin, John Jelonnek, François Legrand, Gérard Lietaer, Christophe Lievin, Rodolphe Marchesin, Cyrille Metayer, Moritz Misko, Ijaze M. Oumar, David Quetel, Tomasz Rzesnicki, Sebastian Stanculovic, Etienne Vallée and Manfred Thumm



# Outline

- Thales solutions for science
- WEST & DIII-D upgrade programs
- Gyrotron requirements, design & test configuration
- TH1511 gyrotron: Validation and prototype tests
- TH1512 gyrotron: Validation and prototype tests
- Conclusions: Achievements and current developments



01

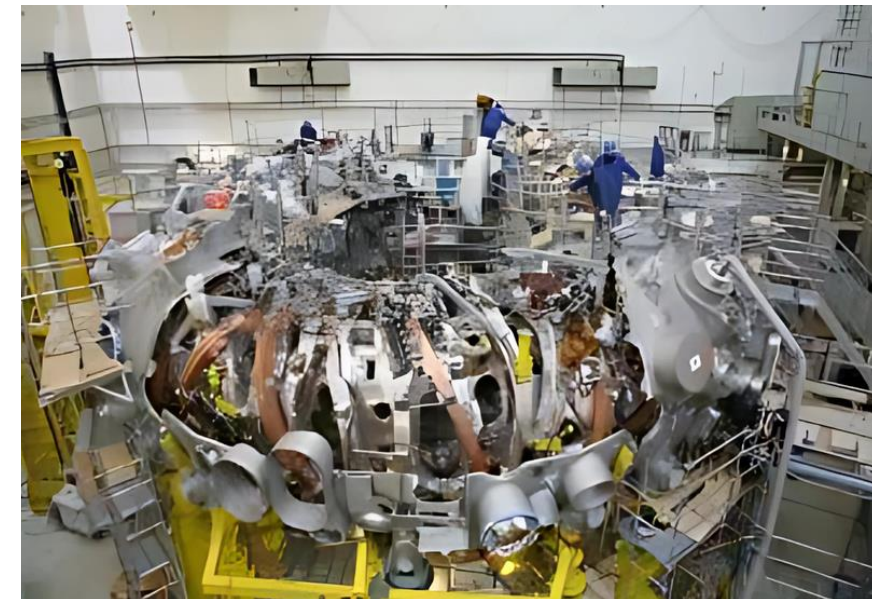
## Thales solutions for science



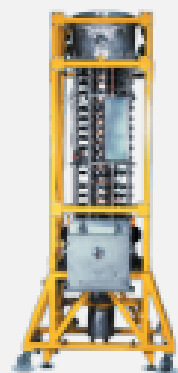


# THALES Solutions for Science

- RF sources for particle accelerators and fusion reactors.
- Thales power tubes contribute to cutting-edge scientific applications in the fields of particle physics, nuclear
- Physics and magnetic confinement fusion.



**THALES, A  
TRUSTED PARTNER  
OF THE MOST  
PRESTIGIOUS  
LABORATORIES  
AND RESEARCH  
CENTERS**



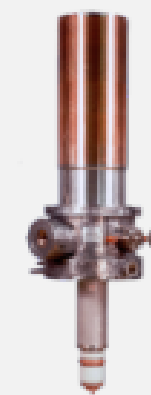
**KLYSTRON**



**MULTI BEAM  
KLYSTRON**



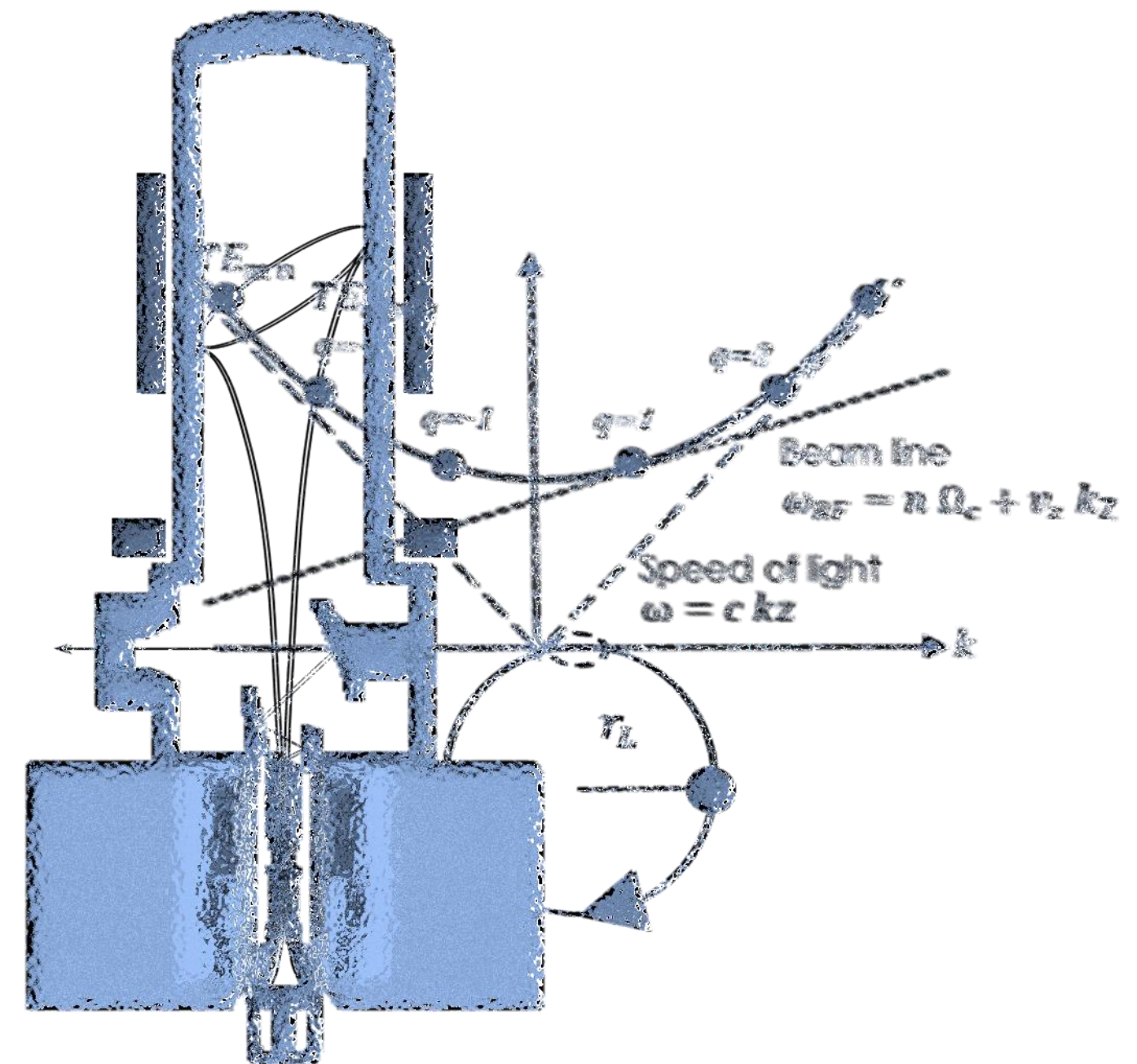
**DIACRODE**



**GYROTRON**

02

## WEST & DIII-D upgrade programs





# WEST Upgrade: Technical needs

- WEST targets:
  - 1000 s discharges,
  - tungsten divertor ( $>10 \text{ MW/m}^2$ ),
  - tackling plasma-wall interactions,
  - heat-load & impurity control.
- 3 MW at 105 GHz ECRH system technical needs:
  - heating and Current Drive,
  - impurity mitigation,
  - MagnetoHydroDynamic & Internal Transport Barriers stabilizations.
- ECRH system :
  - 3 THALES TH1511 gyrotrons (1 MW, 1000 s each),
  - $\Phi 63.5 \text{ mm}$  HE corrugated waveguides,
  - diamond window-free transmission lines (using VAT valves).





# DIII-D Upgrade: Technical needs



 **GENERAL ATOMICS**

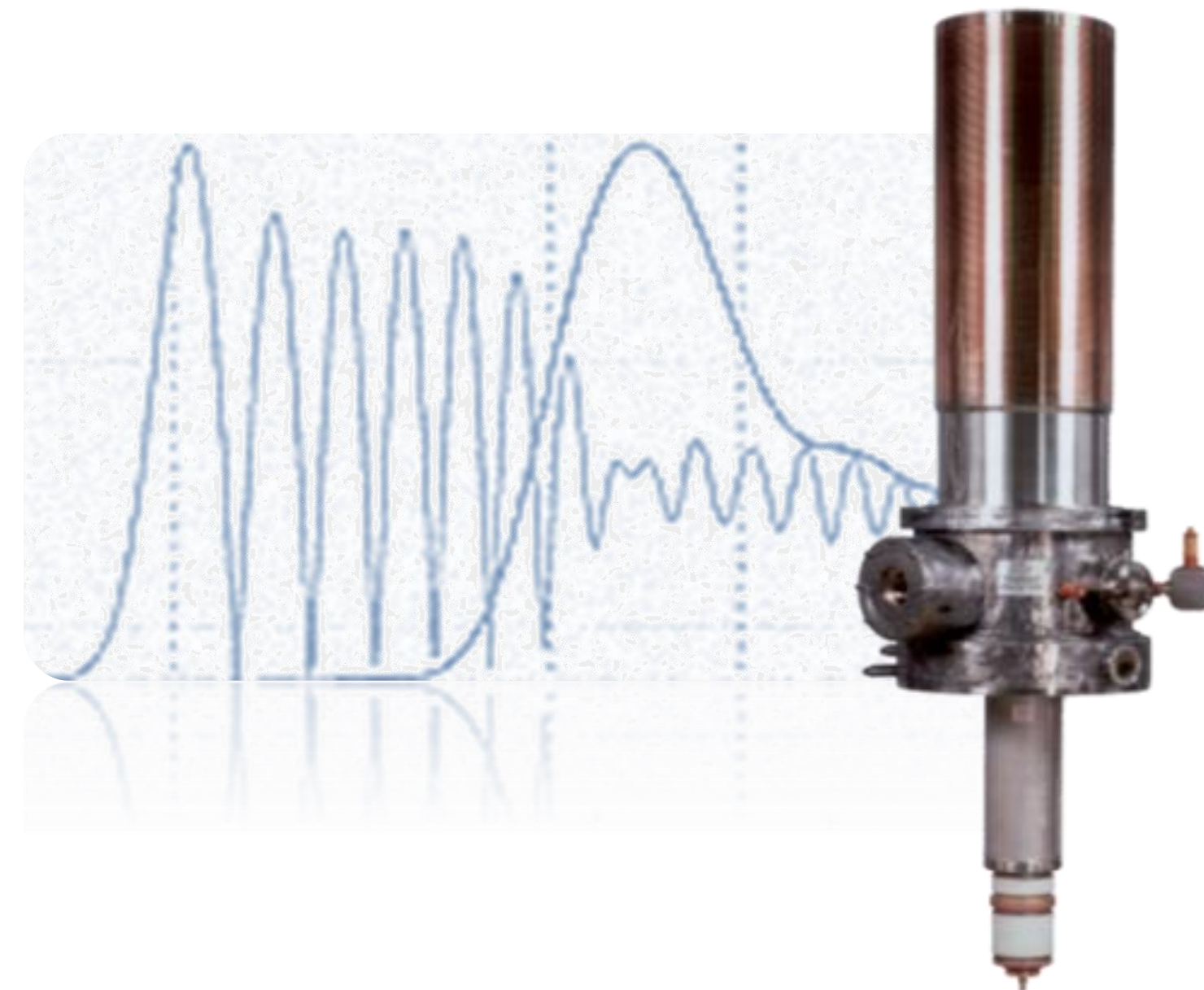
- DIII-D program targets:
  - 10 s discharges,
  - based on the earlier Doublet III for experiments with non-circular plasma cross sections,
  - focus on strongly shaped plasmas for better MagnetoHydroDynamic stability and confinement,
  - graphite divertor ( $>10 \text{ MW/m}^2$ ),
  - study targets: quasi-steady, non-inductive H-mode plasmas.
- Two 1 MW units ECRH system targets:
  - high- $\beta$  and precise power deposition
  - Internal Transport Barriers and Edge-Localized Mode controls,
  - Neoclassical Tearing Modes suppression via precise Electron Cyclotron Current Drive.
- ECRH gyrotron units :
  - THALES 117.5 GHz, 1 MW gyrotrons for heating, current drive and modulation control.





03

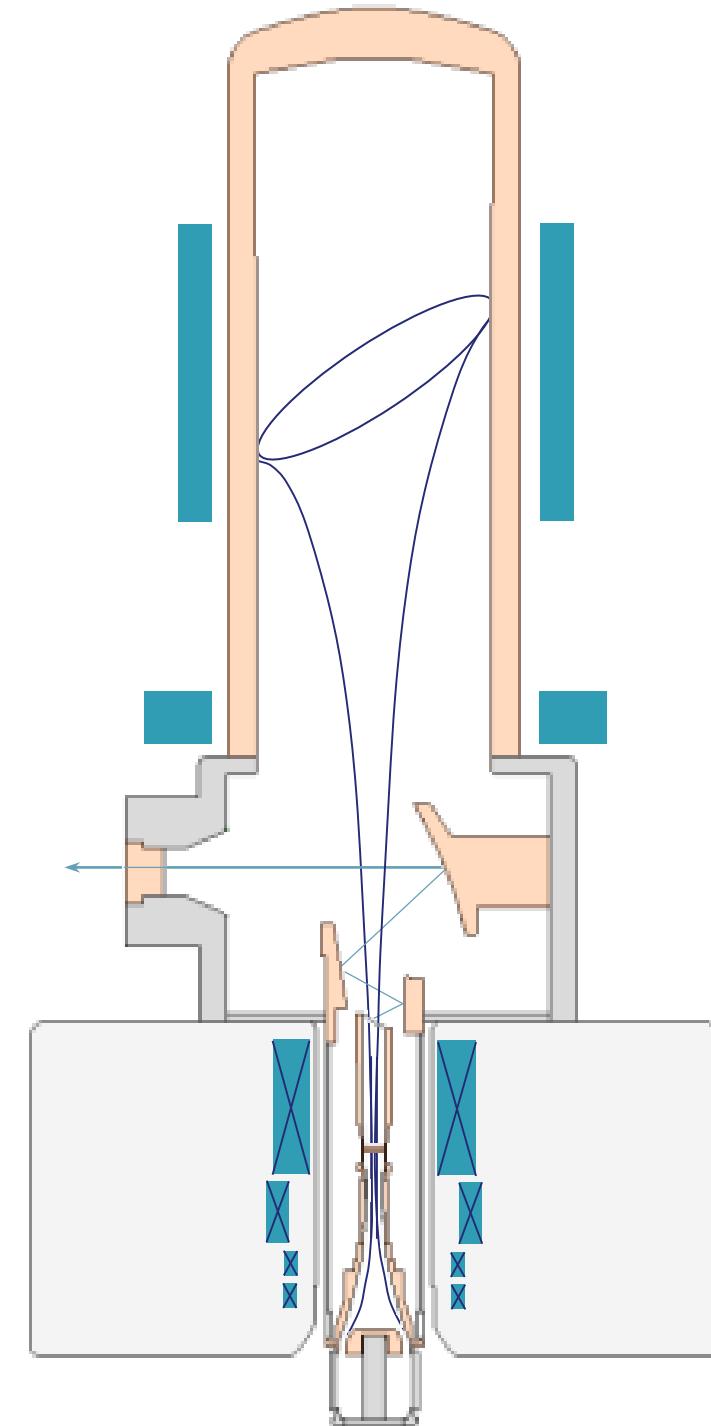
## Gyrotron requirements, design & test configuration



# TH1511: Requirements & Design

## MAIN TECHNICAL REQUIREMENTS

- $P_{\text{out}} = 1 \text{ MW}$
- $\tau = 1000 \text{ s (CW)}$
- $\eta \geq 40\%$
- $F_{\text{RF}} = 105 \pm 0.4 \text{ GHz}$
- Reliability (RF pulses/DC pulses) > 95%
  
- DC in:
  - electron beam features compatible with WEST PSU,
  - diode-type MIG,
  - $I_{\text{beam}} = 45 \text{ A (peak)}$  compatible with fast switch on/off,
  - $V_c = -55 \text{ kV}$ ,  $V_{\text{body}} \leq +30 \text{ kV}$ ,
  - velocity pitch factor  $\langle a \rangle \approx 1.3$ ,
  - $B_c = 4.13 \text{ T}$ ,
  - SCM reversed bucking coil for cavity independent field control enabling minimization of cathode-cavity distance.

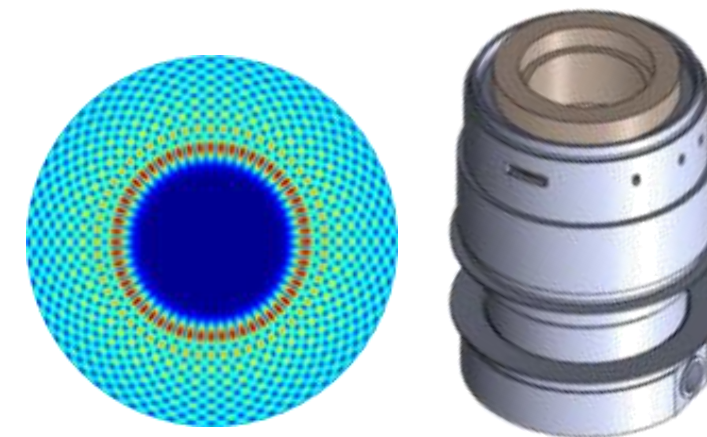
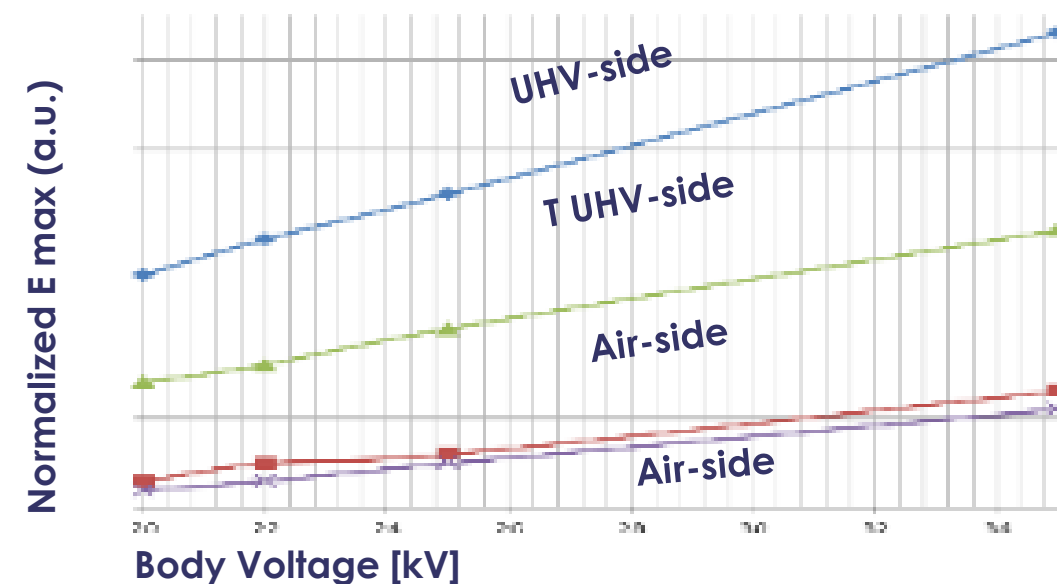




# TH1511: Requirements & Design

## OPTIMIZED DESIGN ADDRESSING HIGH REALIBILITY

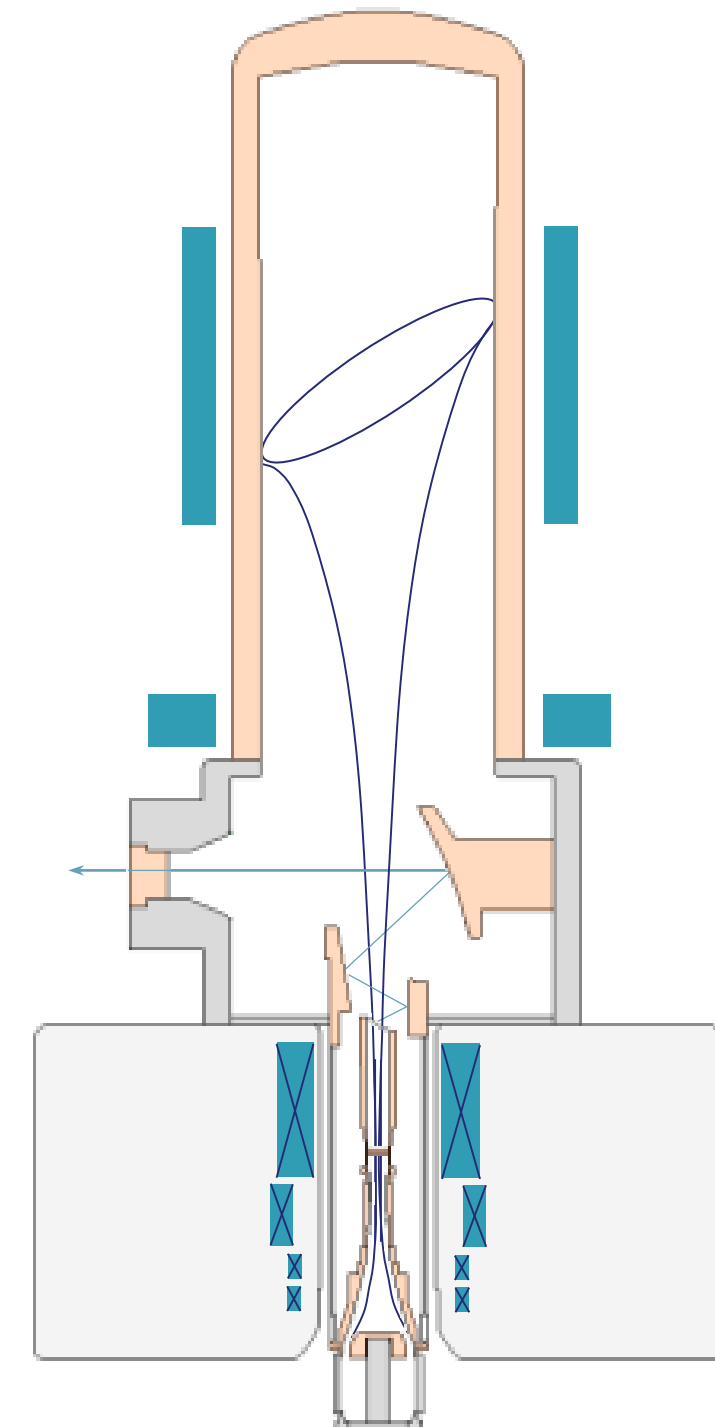
- $TE_{-20,8}$  cavity mode design,
- optimized cavity mode for best compromise between beam coupling and Ohmic-losses,
- diode electron gun enabling 50 A current,
- advanced HV configuration enabling 35 kV depression,
- advanced beam tunnel for parasitic mitigation,
- upgraded cavity cooling for increased fluid velocity homogeneity & jet-effect with reduced pressure drops,
- optimized quasi-optical system integrating tapered helically-cut hybrid launcher.



# TH1512: Requirements & Design

## MAIN TECHNICAL REQUIREMENTS

- $P_{\text{out}} > 900 \text{ kW}$
- $\tau = 10 \text{ s (LP)}$
- $\eta \geq 35\%$
- $F_{\text{RF}} = 117.5 \pm 0.4 \text{ GHz}$
- Reliability (RF pulses/DC pulses)  $> 95\%$
  
- DC in:
  - electron beam features compatible with DIII-D PSU,
  - diode-type MIG,
  - $I_{\text{beam}} > 35 \text{ A}$  compatible with fast switch on/off,
  - $V_c = -65 \text{ kV}$ ,  $V_{\text{body}} \leq +25 \text{ kV}$ ,
  - velocity pitch factor  $\langle a \rangle \approx 1.3$ ,
  - nominal magnetic field  $B_c = 4.7 \text{ T}$ ,
  - SCM reversed bucking coil for cavity independent field control enabling minimization of cathode-cavity distance.

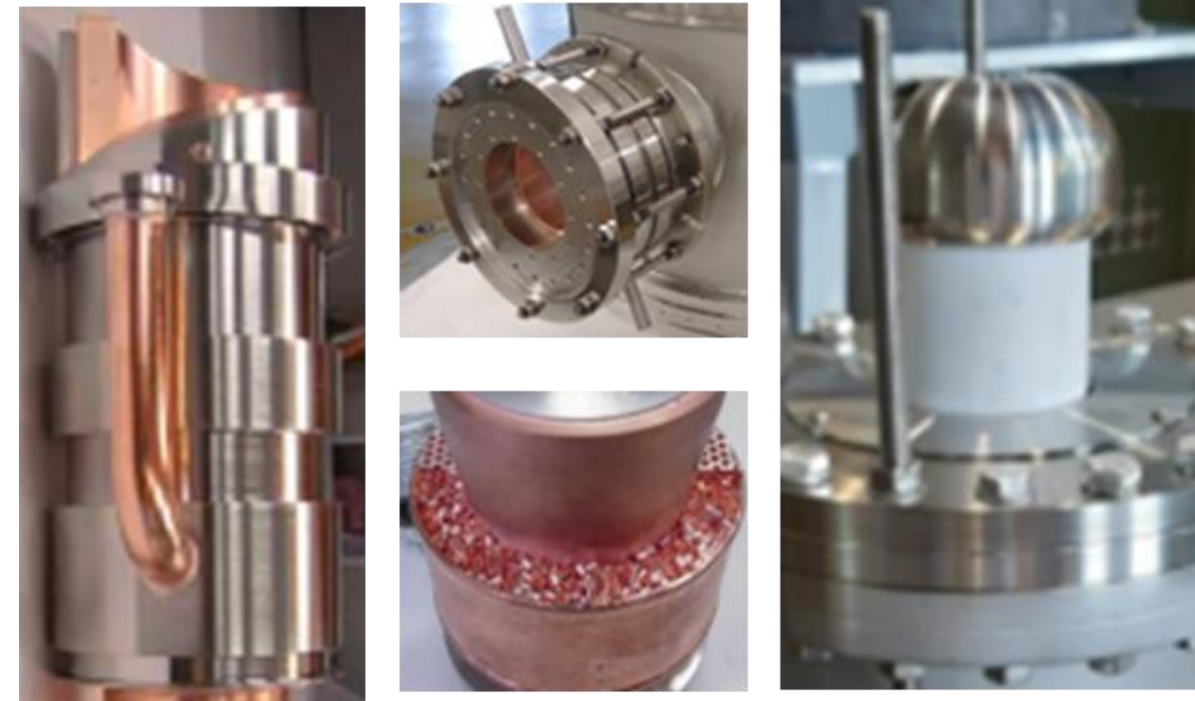
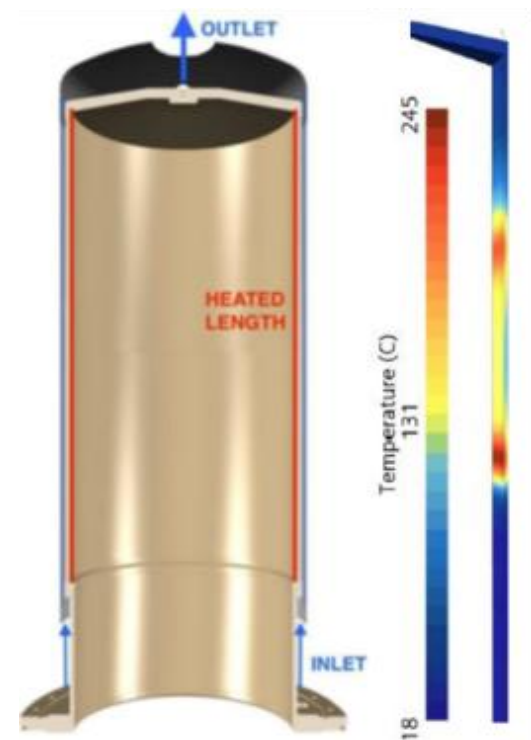




# TH1512: Requirements & Design

## OPTIMIZED DESIGN ADDRESSING HIGH RELIABILITY

- $TE_{24,8}$  cavity mode design at 117.5 GHz,
- optimized cavity mode for best compromise between beam coupling and Ohmic-losses,
- diode electron gun enabling 40 A current,
- electrostatic configuration enabling 92 kV beam acceleration,
- advanced heat-management collector corrugation,
- upgraded cavity cooling for increased fluid velocity homogeneity & Jet-effect with reduced pressure drops,
- optimized quasi-optical system integrating slightly tapered helically-cut hybrid launcher.



# Gyrotron test configuration: KIT Fulgor ECRH test bench

## KIT TEST BENCH

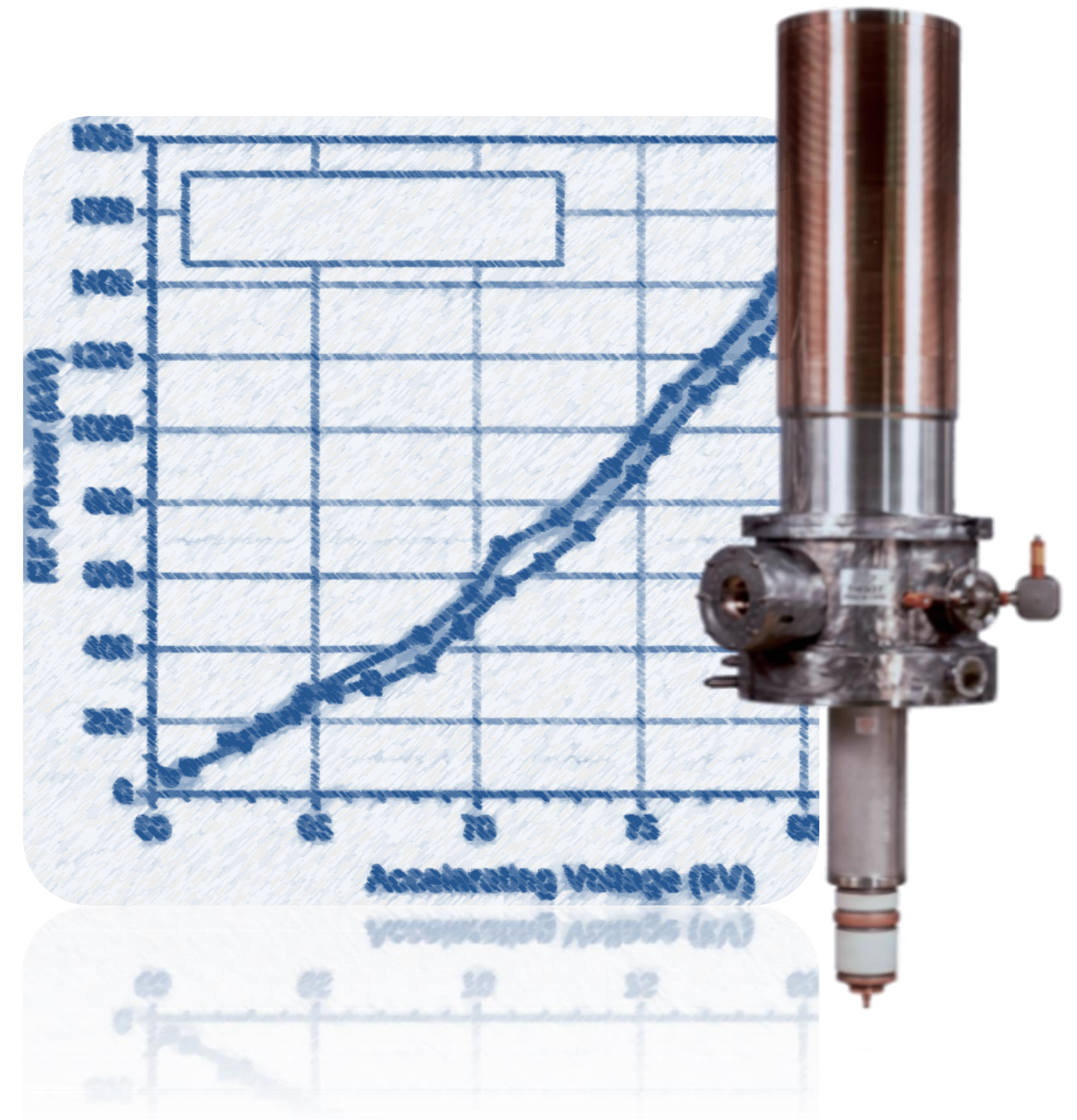
- High-power short-pulse & long-pulse tests setup
  - short pulse (<3 ms) calorimeter for gyrotron parametric studies,
  - diagnostic systems for frequency and beam profiling,
  - long pulse RF load.
- Superconducting magnet assembly verified for planarity and alignment with 3D metrology before RF operations.
- Gyrotron integration:
  - high-voltage interfaces,
  - sweeping coils,
  - thermocouples,
  - Interlocks,
  - cooling system,
  - calorimetric measurements.





# 04

## TH1511 gyrotron: Validation and prototype tests



# TH1511 GYROTRON: Design validation and prototype tests

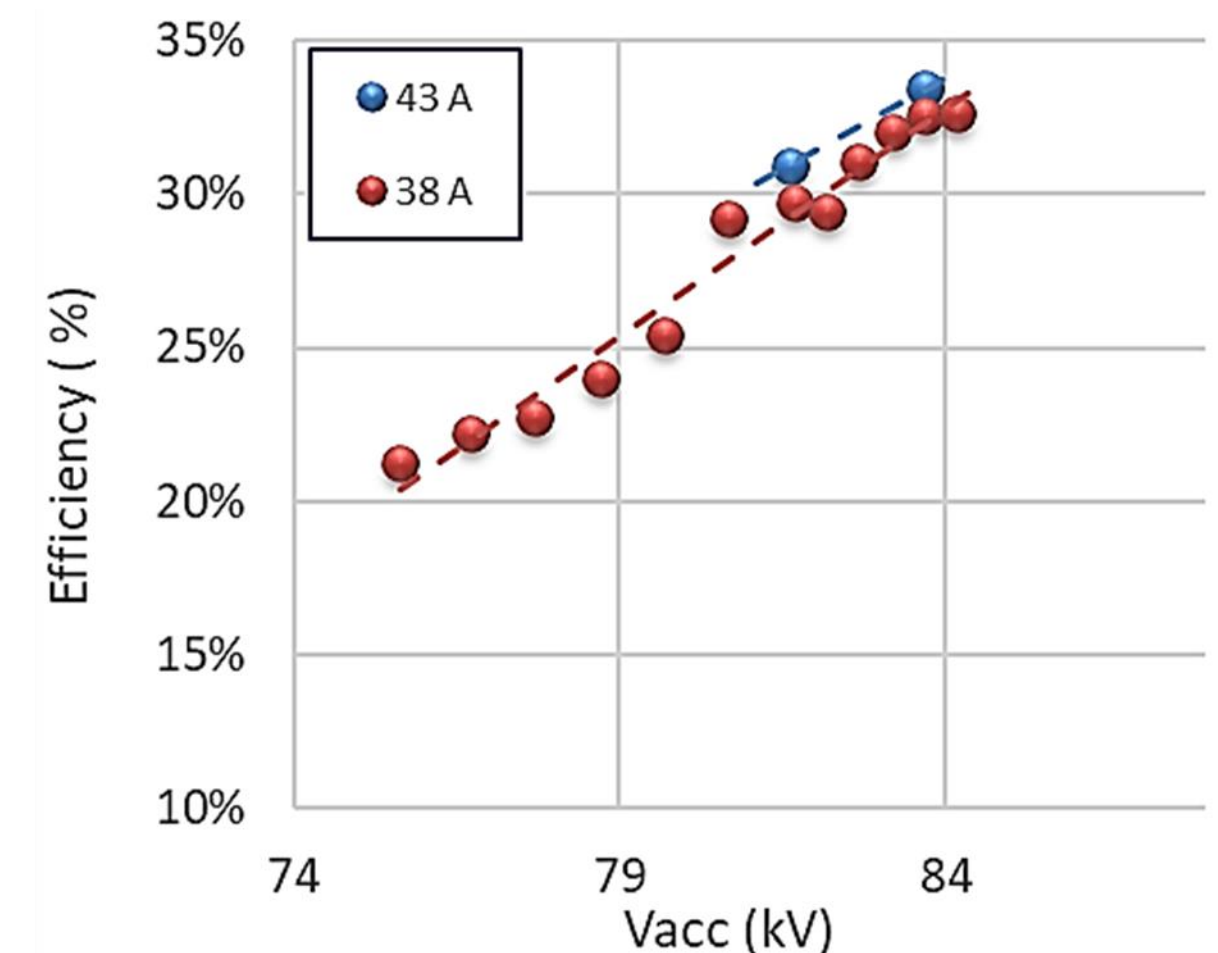
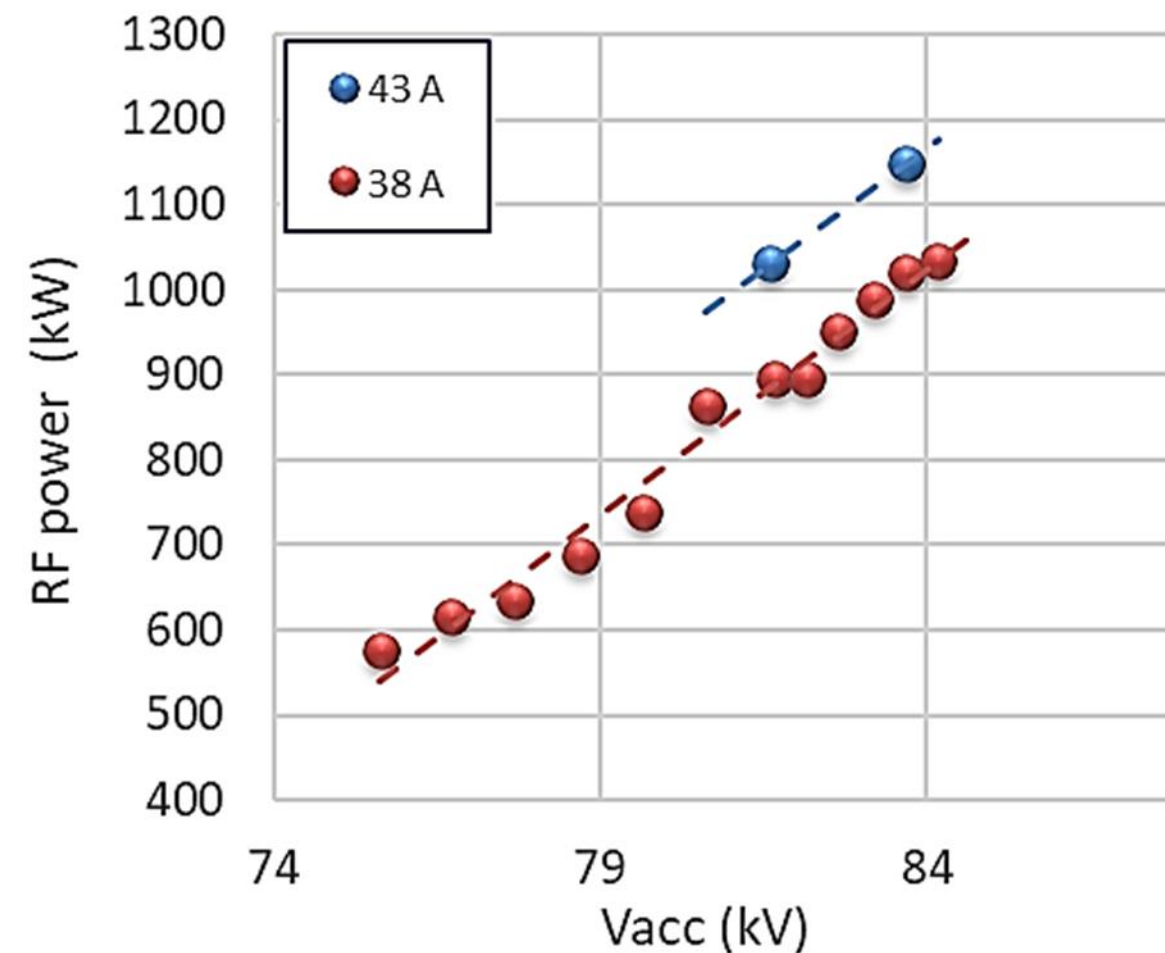


## PROTOTYPE TEST RESULTS: SHORT PULSE PERFORMANCE NON-DEPRESSED COLLECTOR CONFIGURATION

- DC in :
- $V_{acc} = 84 \text{ kV}$
  - $I_{beam} = 40 \text{ A}$

- RF out :
- $P \approx 1.2 \text{ MW}$
  - $\eta \approx 35\%$
  - $T = 1 \text{ ms}$

- Test on representative conditions :
- Full neutralization
  - No thermalization



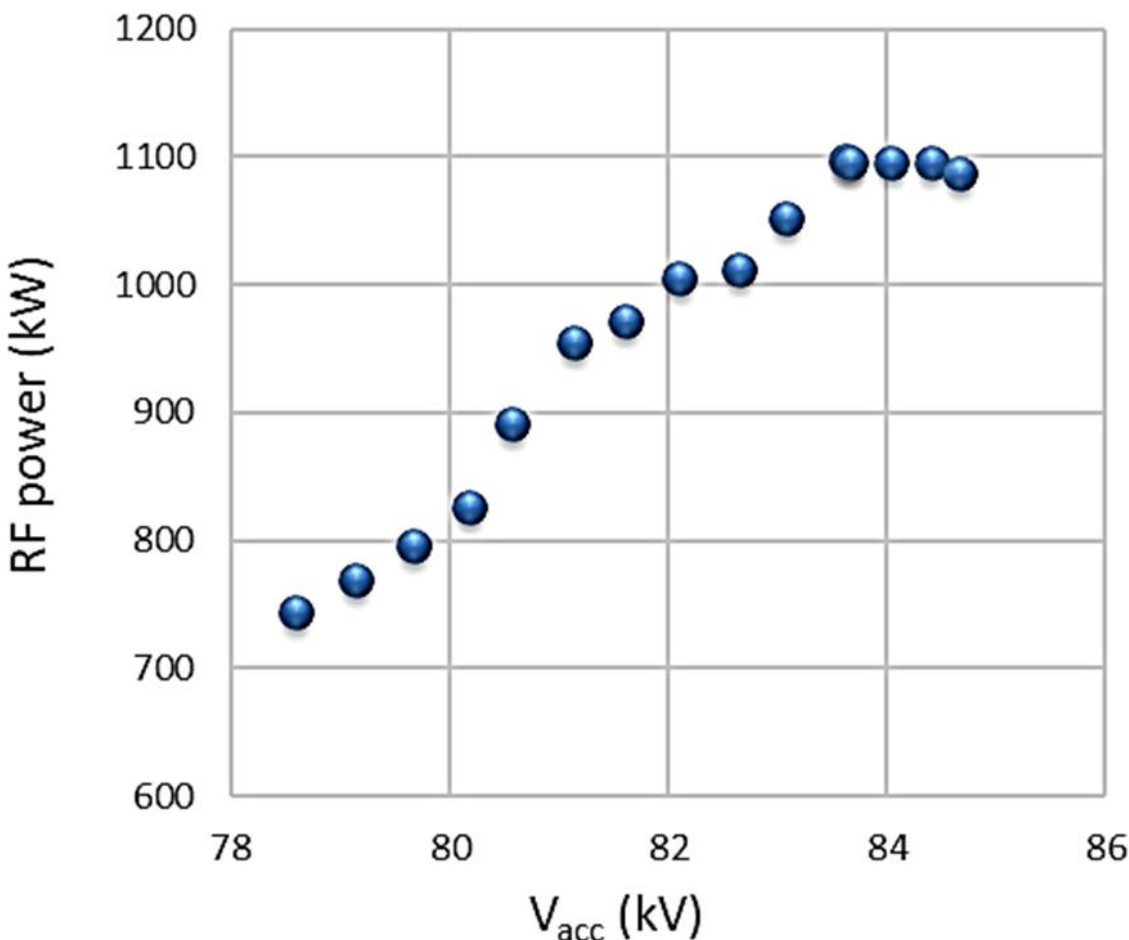
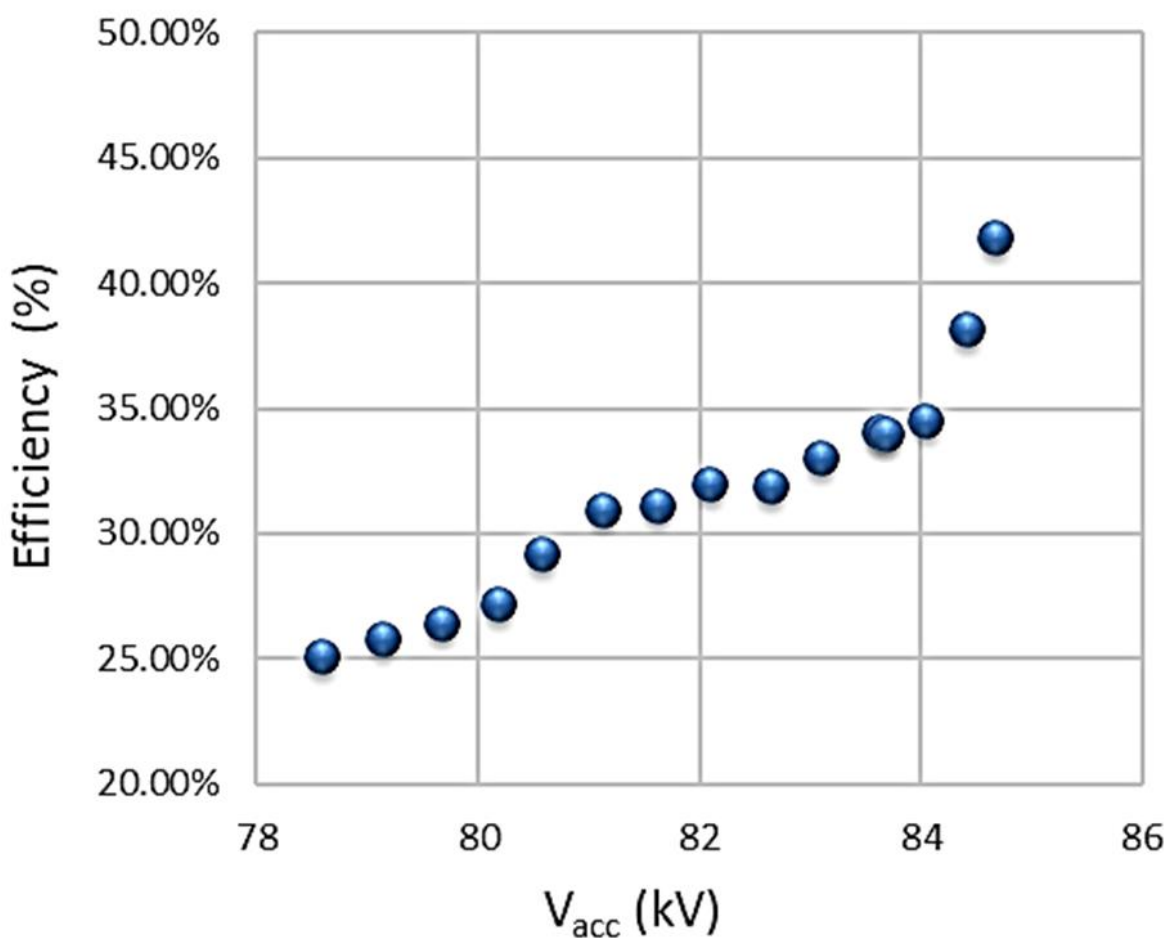


# TH1511 GYROTRON: Design validation and prototype tests



## PROTOTYPE TEST RESULTS: SHORT PULSE PERFORMANCE SINGLE-STAGE DEPRESSED COLLECTOR CONFIGURATION

- DC in :
  - $V_b = 26 \text{ kV}$
  - $I_{\text{beam}} = 40 \text{ A}$
- RF out :
  - $P \approx 1.03 \text{ MW}$
  - $\eta \approx 44\%$
  - $T = 3 \text{ ms}$



# TH1511 GYROTRON: Design validation and prototype tests

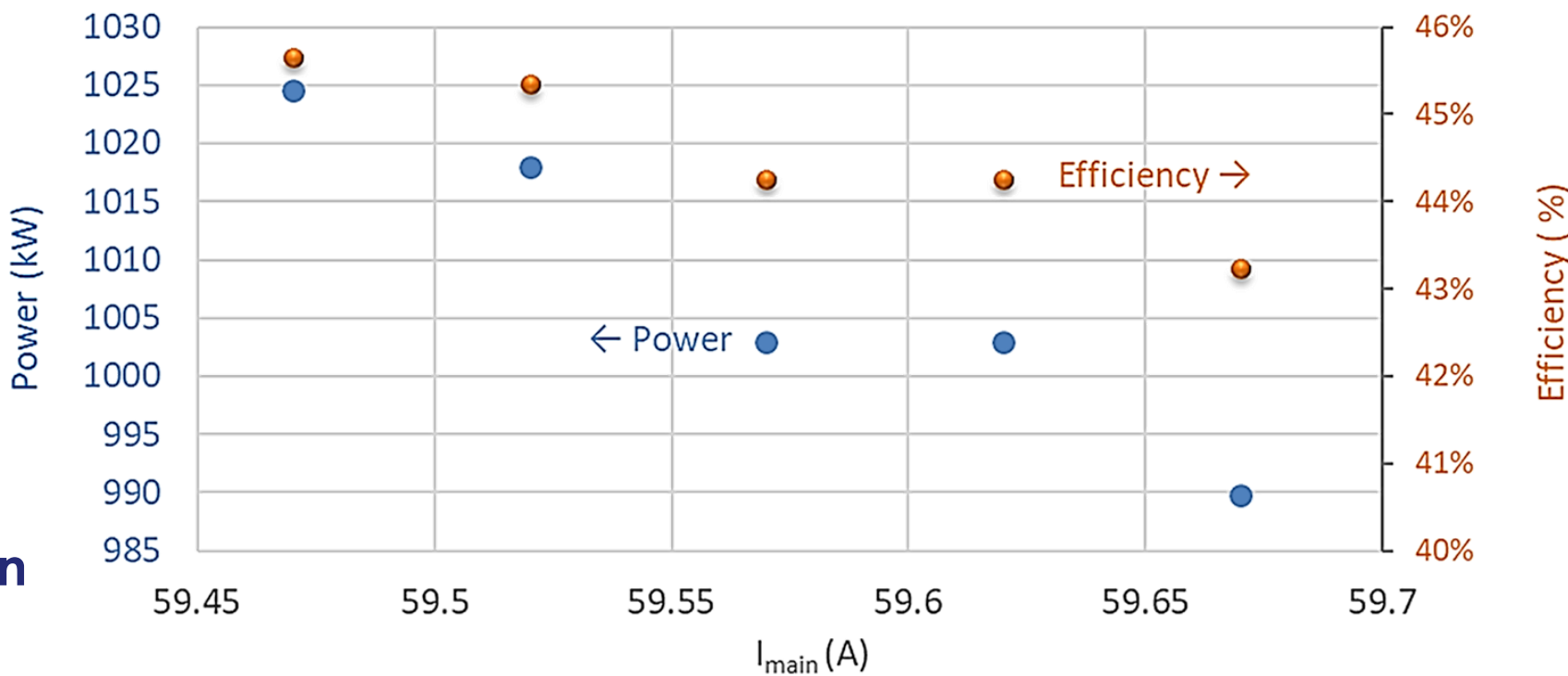


## PROTOTYPE TEST RESULTS: SHORT PULSE PERFORMANCE SINGLE-STAGE DEPRESSED COLLECTOR CONFIGURATION

- DC in :
- $V_b = 26\text{ kV}$
  - $I_{\text{beam}} = 40\text{ A}$

- RF out :
- $P > 1\text{ MW}$
  - $\eta \approx 46\%$
  - $T = 3\text{ ms}$

- Magnetic field optimization  
(main coil current)





# TH1511 GYROTRON: Design validation and prototype tests



## PROTOTYPE TEST RESULTS: LONG PULSE PERFORMANCE SINGLE-STAGE DEPRESSED COLLECTOR CONFIGURATION

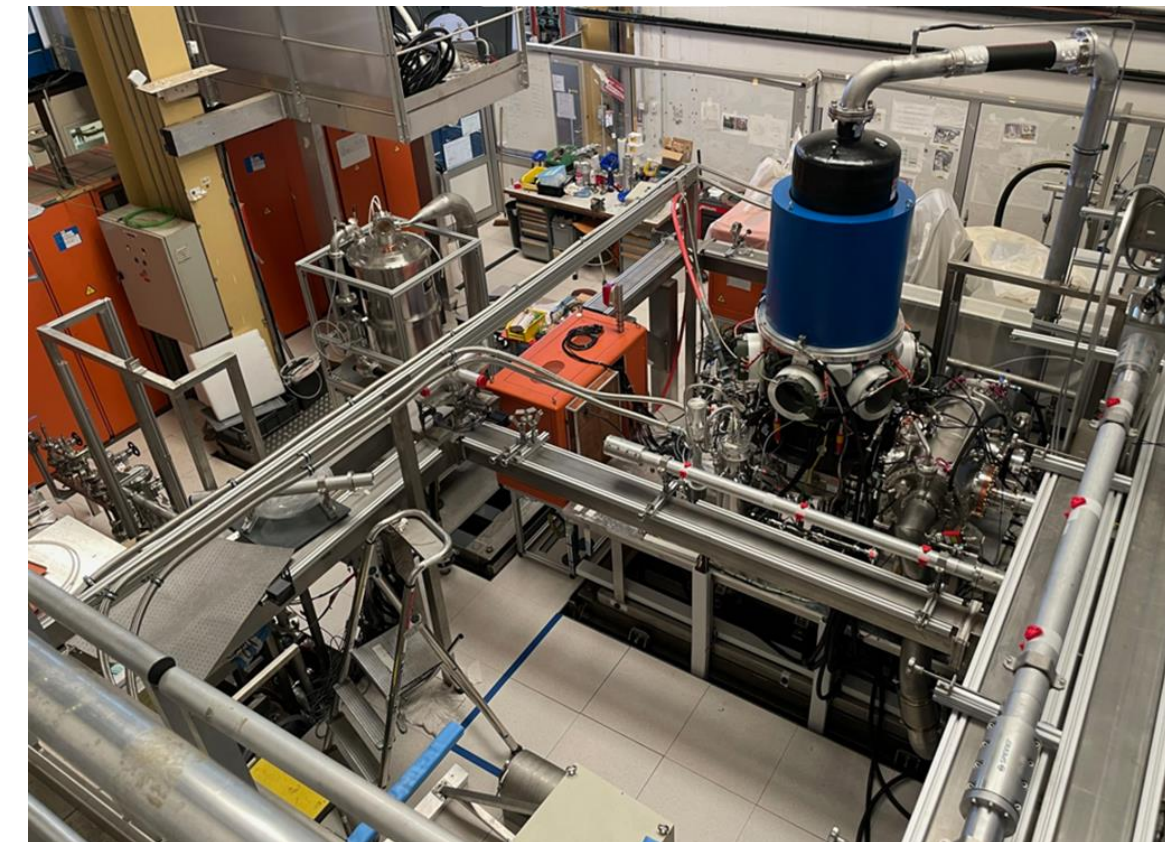
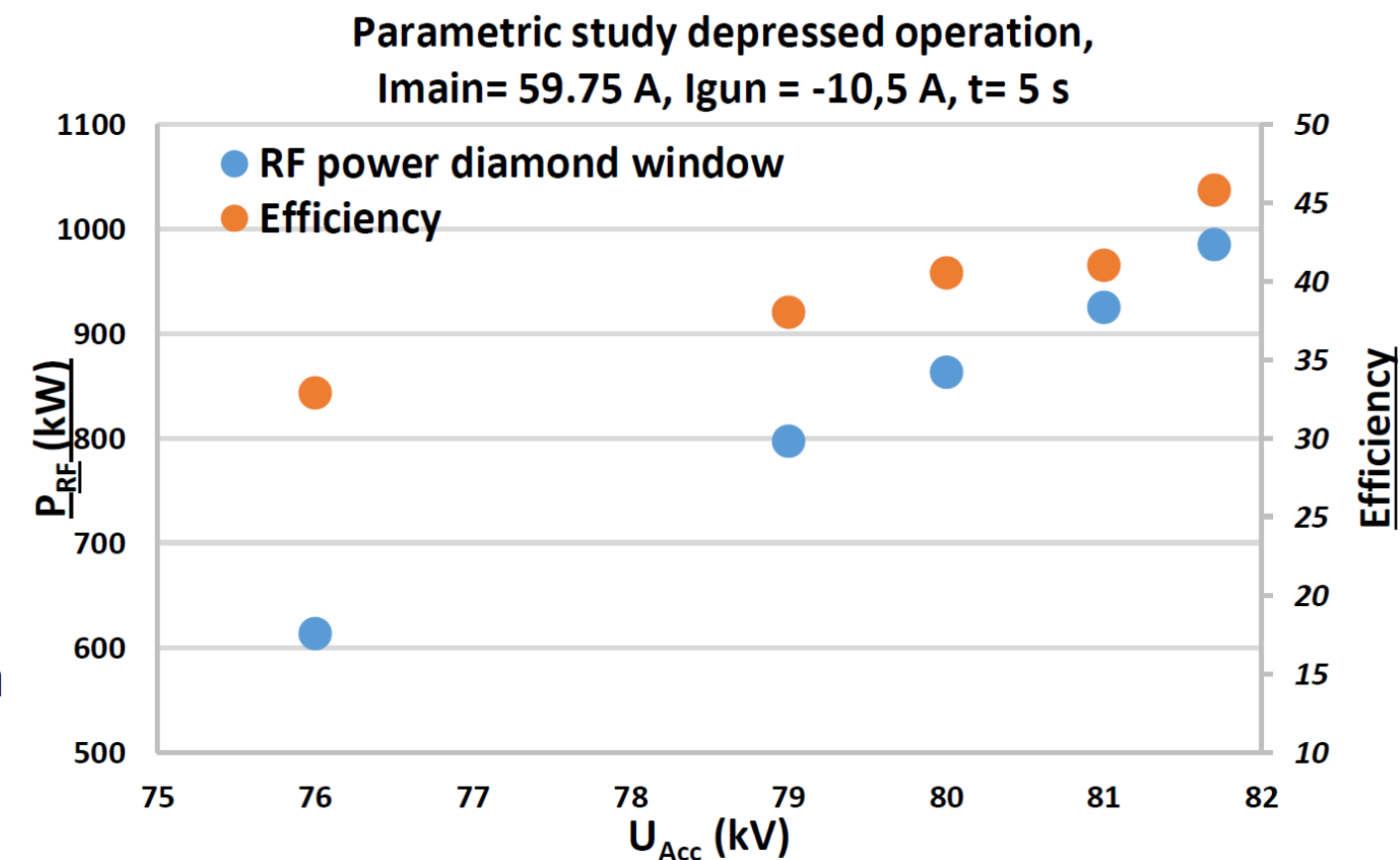
### ➤ DC in :

- $V_c = 53.5$  kV
- $V_b = 28.2$  kV
- $I_{\text{beam}} = 40$  A

### ➤ RF out :

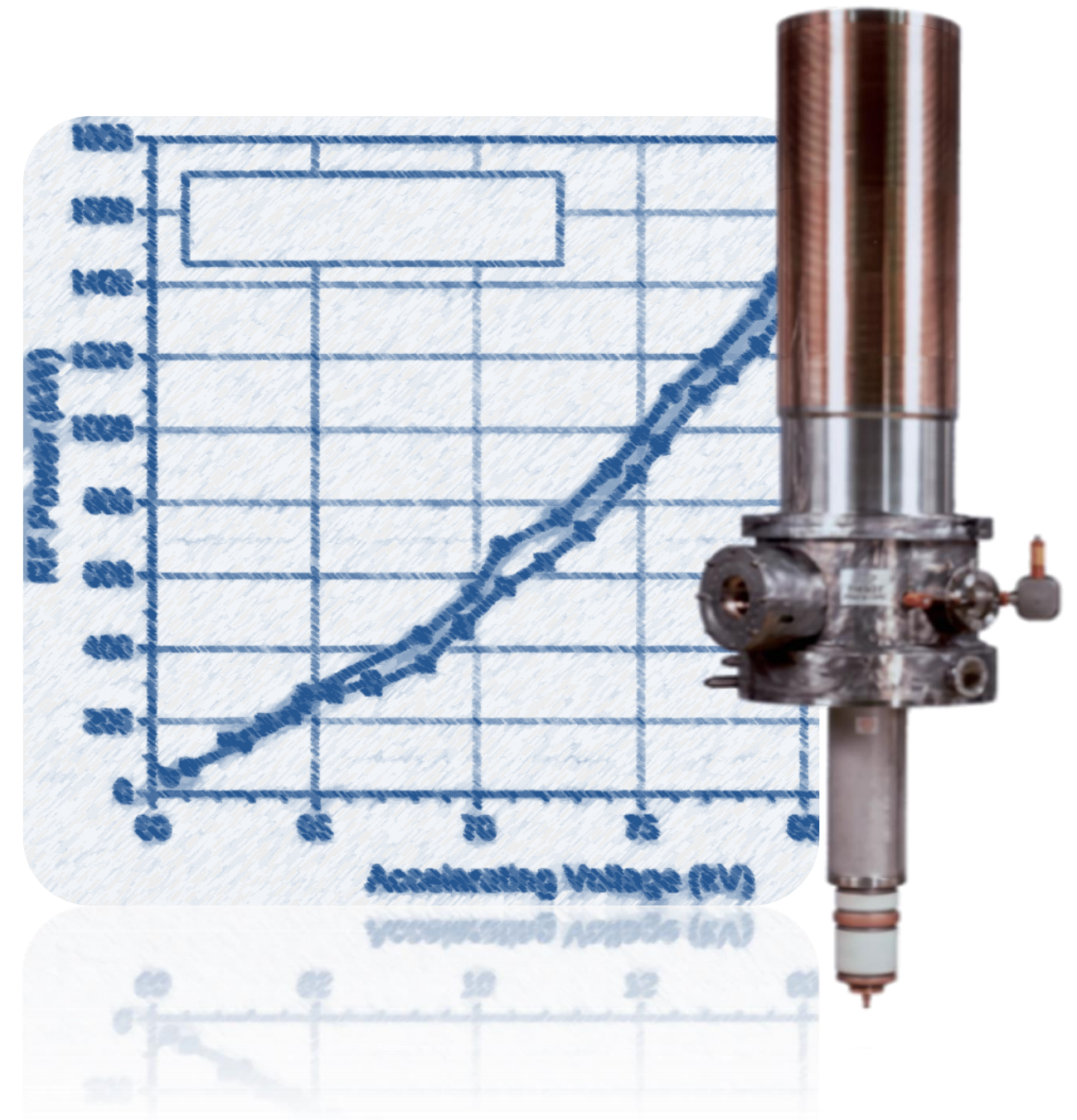
- $P = 1$  MW
- $\eta = 45$  %
- $T = 5$  s
- $F = 104.869$  GHz stable operation

➤ The campaign continues at CEA toward longer pulses.



05

## TH1512 gyrotron: Validation and prototype tests



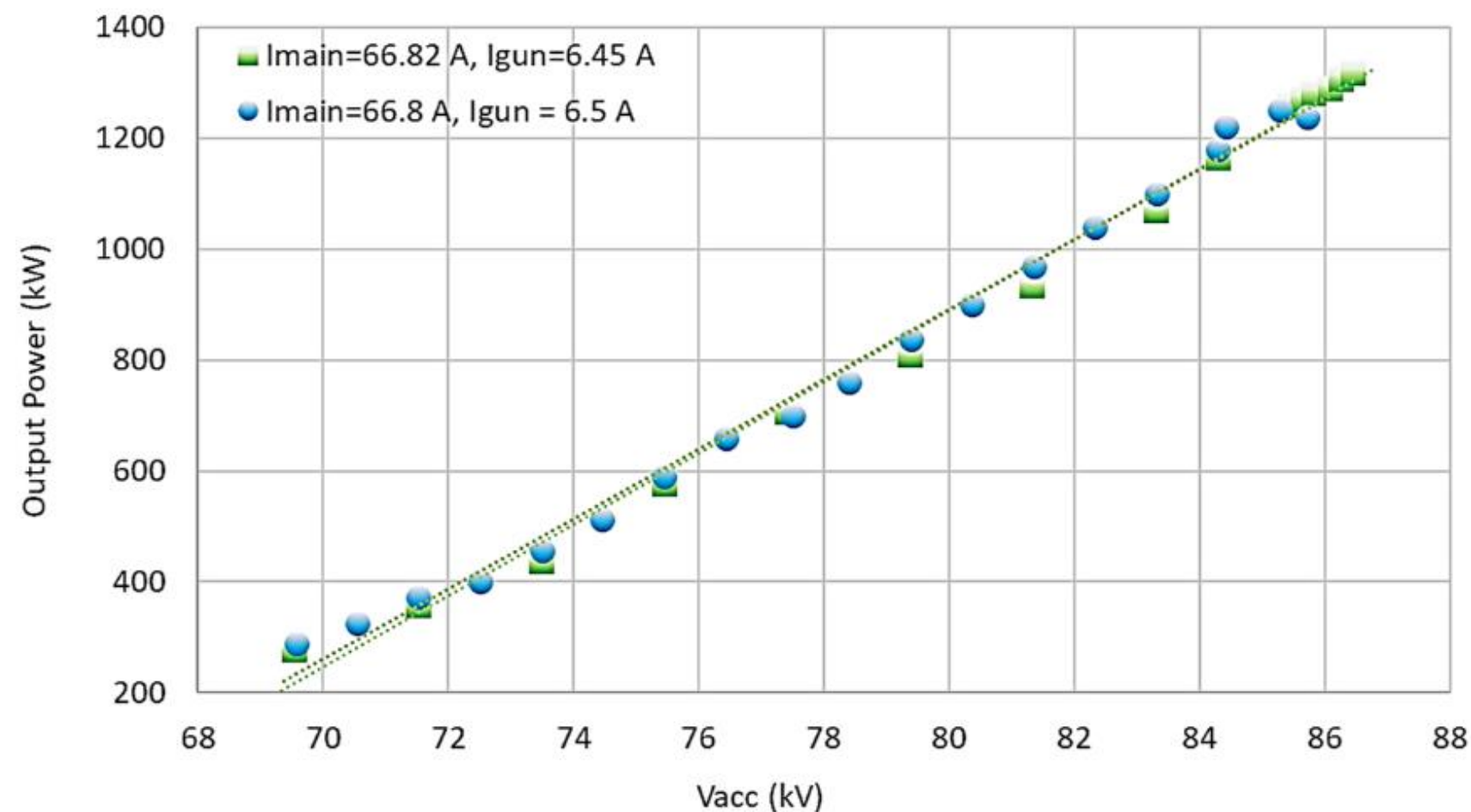


# TH1512 GYROTRON: Design validation and prototype tests



## PROTOTYPE TEST RESULTS: SHORT PULSE PERFORMANCE NON-DEPRESSED COLLECTOR CONFIGURATION

- DC in :
  - $V_{acc} = 86 \text{ kV}$
  - $I_{beam} = 43 \text{ A}$
- RF out :
  - $P \approx 1.3 \text{ MW}$
  - $\eta > 35.5\%$
  - $T = 1 \text{ ms}$
  - Mode purity  $> 97.9\%$
- Test on representative conditions :
  - Full neutralization
  - No thermalization

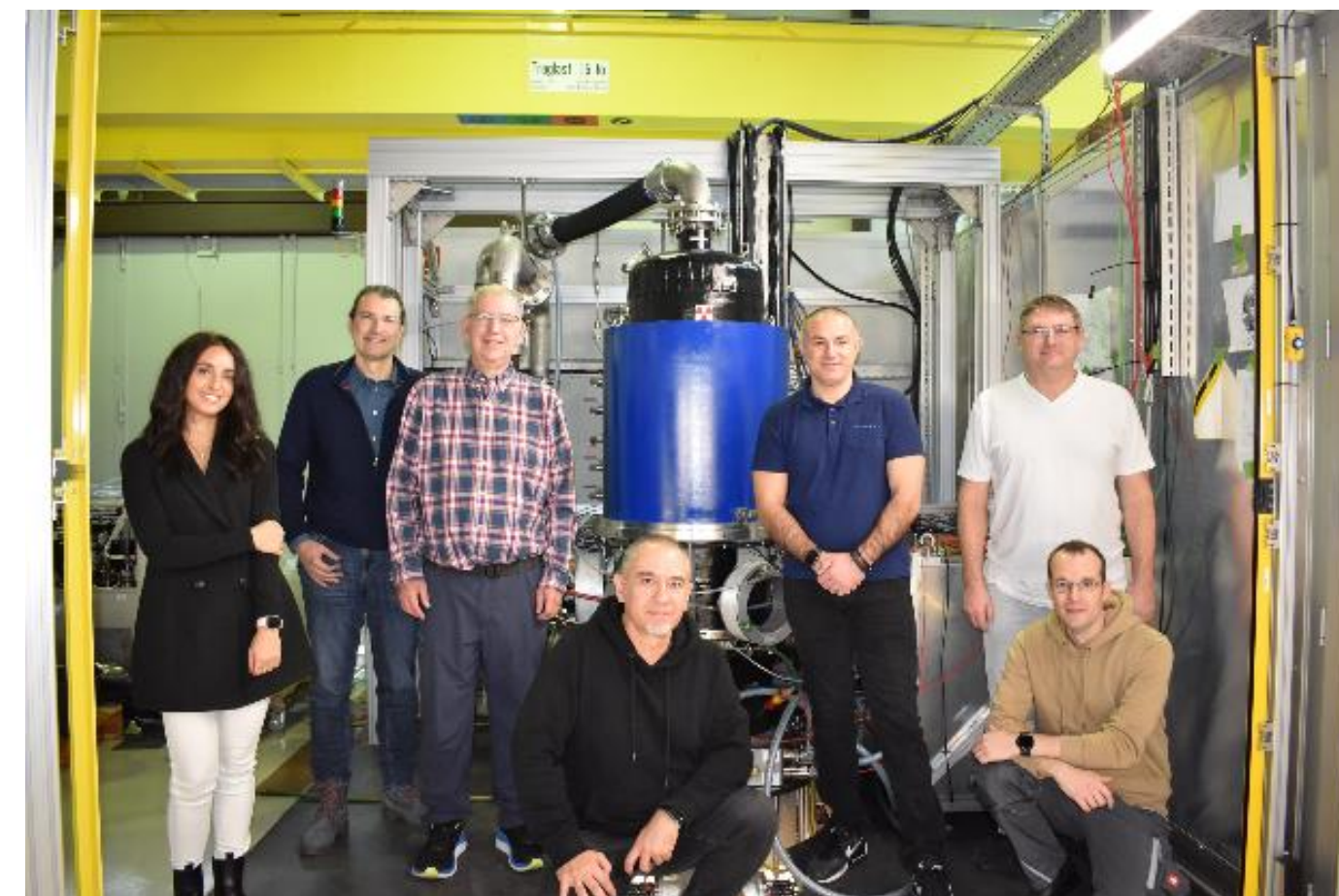
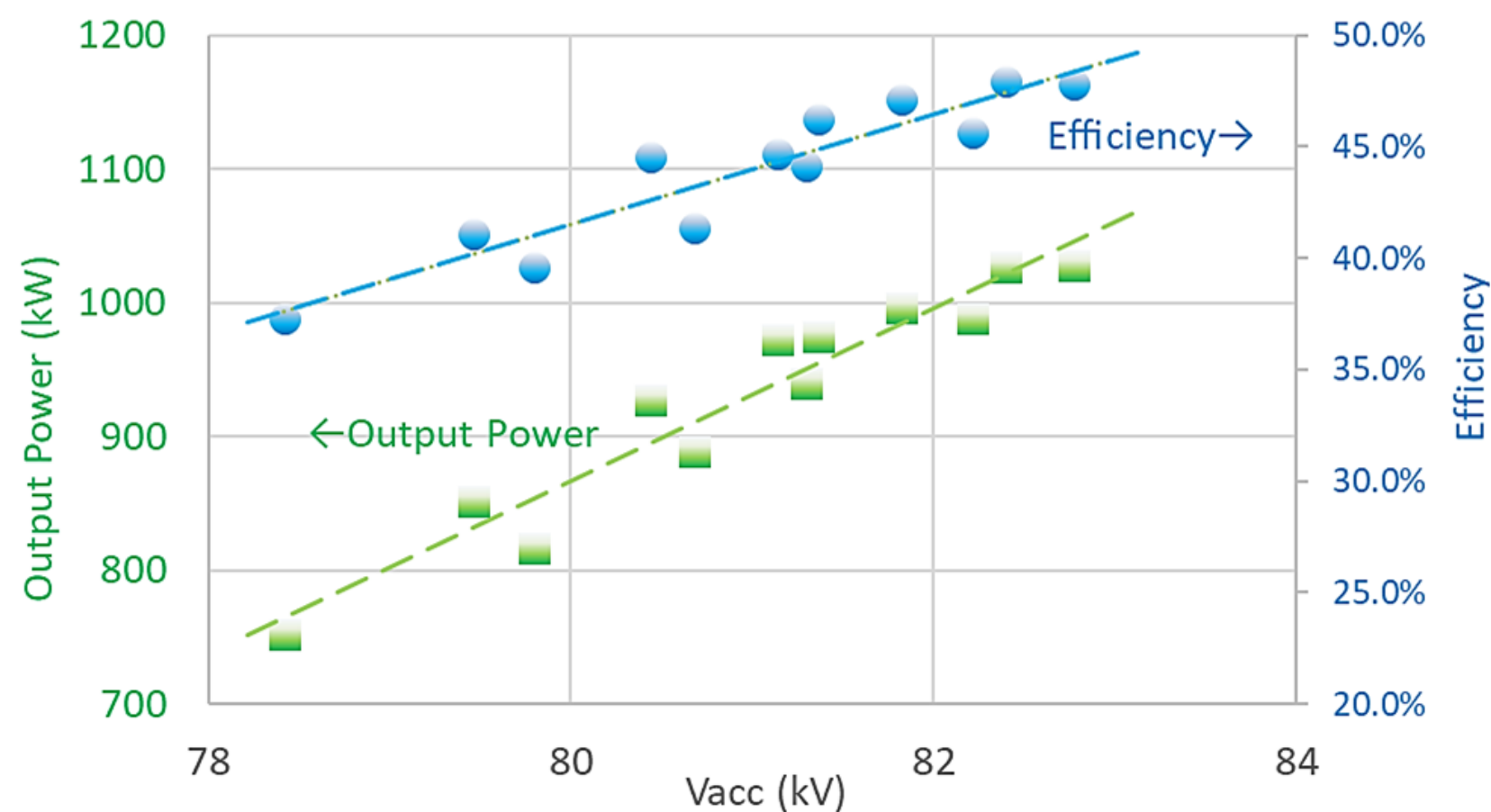


# TH1512 GYROTRON: Design validation and prototype tests



## PROTOTYPE TEST RESULTS: SHORT PULSE PERFORMANCE SINGLE-STAGE DEPRESSED COLLECTOR CONFIGURATION

- DC in :
  - $V_b = 30$  kV
  - $I_{beam} = 40.1$  A
- RF out :
  - $P \approx 1.03$  MW
  - $\eta \approx 48\%$
  - $T = 3$  ms
  - Stable operation





# TH1512 GYROTRON: Design validation and prototype tests



## PROTOTYPE TEST RESULTS: LONG PULSE PERFORMANCE SINGLE-STAGE DEPRESSED COLLECTOR CONFIGURATION

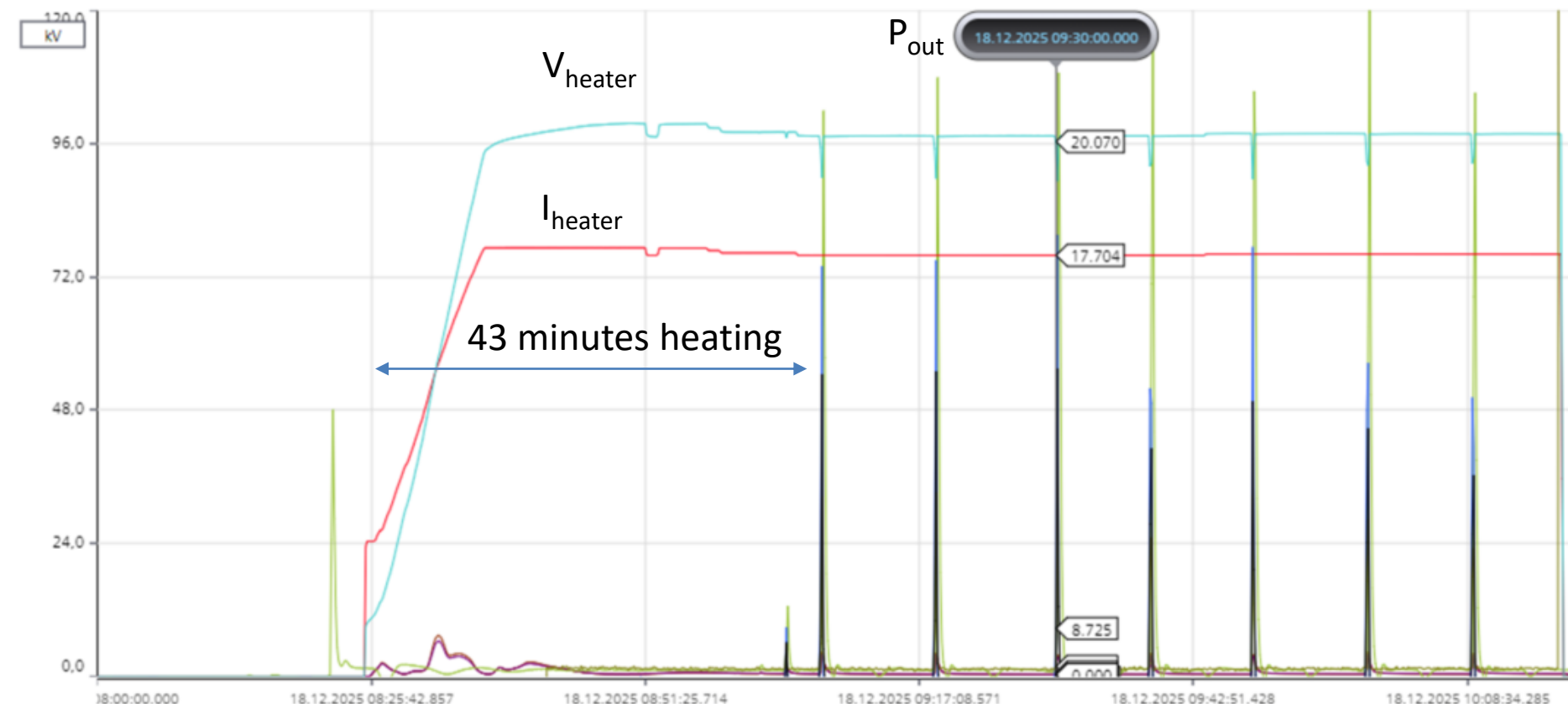
### DC in :

- $V_c = 53.4$  kV
- $V_b = 26.2$  kV
- $I_{\text{beam}} = 40.7$  A

### RF out :

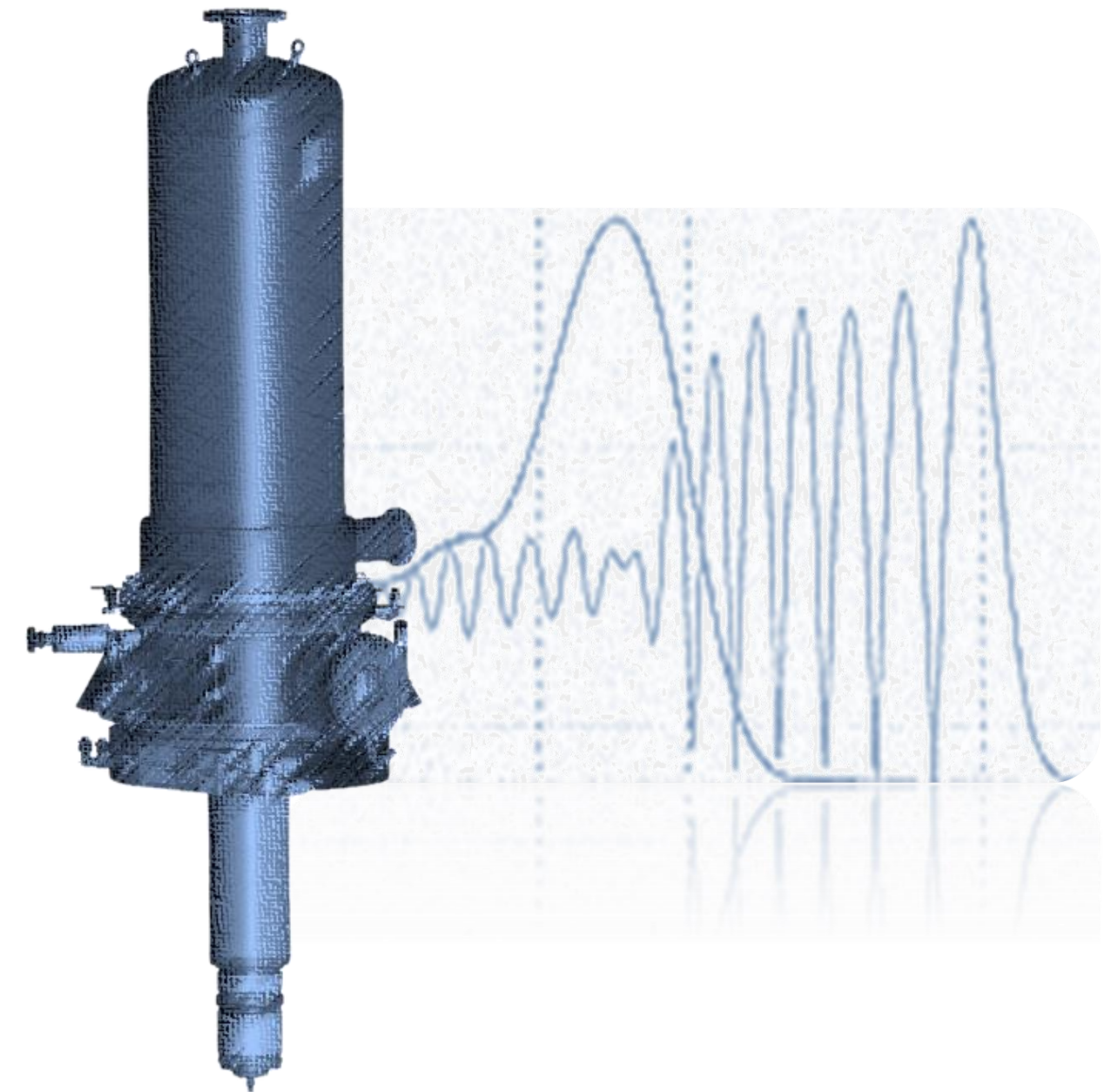
- $P = 949$  kW
- $\eta = 42.5$  %
- $T = 10$  s
- $F = 117.501$  GHz stable operation
- The unit, codenamed “Asterix” by the DIII-D team, has succeeded the FAT at KIT and the SAT in San Diego.

Consecutive 10 s pulses from 762 kW to 949 kW



# 05

## Conclusions: Achievements and current developments

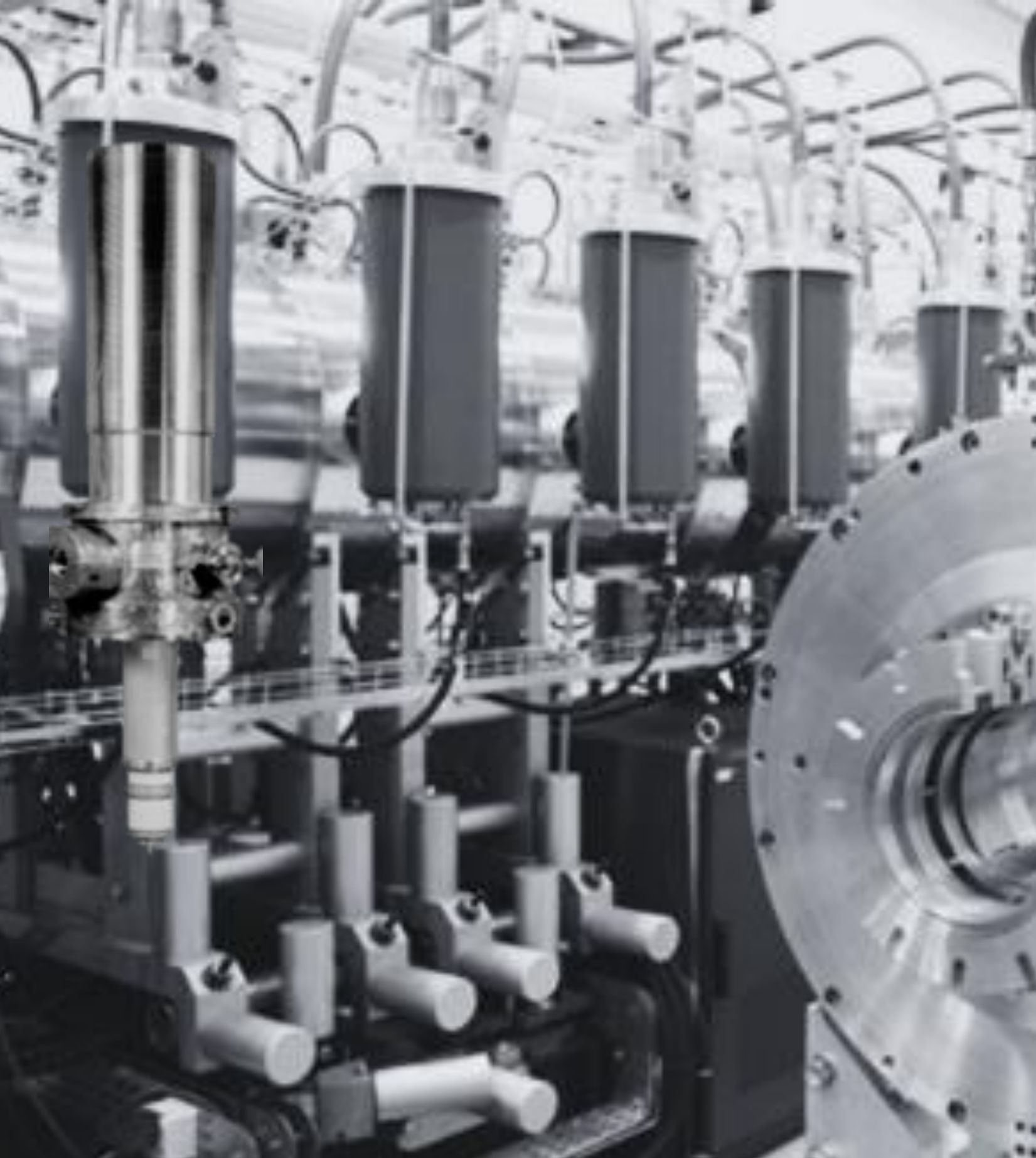




# Conclusions: Achievements and current developments

- TH1511 Short Pulse test **VALIDATED** the gyrotron industrial design:  $P=1.2$  MW,  $\eta > 46\%$ ,  $T=3$  ms. Long pulse test in progress:  $P=1$  MW,  $\eta = 45\%$ ,  $T=5$  s. New TH1511 series units production in progress.
- TH1512 Short Pulse test **VALIDATED** the gyrotron industrial design:  $P=1.3$  MW,  $\eta > 48\%$ ,  $T=3$  ms. Long Pulse test **SUCCEEDED**, FAT gyrotron **ACCEPTED**:  $P=949$  kW,  $\eta = 42.5\%$ ,  $T = 10$  s. Gyrotron installed at DIII-D in San Diego and **SUCCEEDED** the SAT.





## PROGRESS IN EUROPEAN COLLABORATIVE GYROTRON DEVELOPMENTS FOR CEA AND GENERAL ATOMICS

# Thanks for your attention



Politecnico di Torino



GENERAL ATOMICS